

HIT-RE 100

Safety information for 2-Component-products

Issue date: 03/02/2025

Revision date: 03/02/2025

Supersedes: 05/11/2020

Version: 3.1

SECTION 1: Kit identification

1.1 Product identifier

Product name



Product code

BU Anchor

1.2 Details of the supplier of the Safety information for 2-Component-products

Hilti Far East Private Ltd. 80 Pasir Panjang Road, #16-83/84 Mapletree Business City 117372 Singapore - Singapur T +65 6777 7887 - F +65 6777 3057 sg-customerservice@hilti.com

SECTION 2: General information

Storage

Storage temperature : 5 - 25 °C

A SDS for each of these components is included. Please do not separate any component SDS from this cover page

This Kit should be handled in accordance with good laboratory practices and appropriate personal protective equipment should be used

SECTION 3: Kit contents

Classification of the Product GHS SG classification Health hazards Skin corrosion/irritation, Category 1B Serious eye damage/eye irritation, Category 1 Skin sensitisation, Category 1 Germ cell mutagenicity, Category 2 Reproductive toxicity, Category 1B Environmental hazards Hazardous to the aquatic environment - Chronic Hazard, Category 2 Label elements **GHS SG labelling** Hazard pictograms (GHS SG) GHS05 GHS07 GHS08 GHS09 Signal word (GHS SG) Danger Hazardous ingredients Epoxy resin, Amines Hazard statements (GHS SG) H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H341 - Suspected of causing genetic defects.



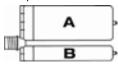
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	H360F - May damage fertility. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (GHS SG)	 P280 - Wear eye protection, protective clothing, protective gloves. P262 - Do not get in eyes, on skin, or on clothing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P302+P352 - IF ON SKIN: Wash with plenty of water. P337+P313 - If eye irritation persists: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

Additional information

2-component-foilpack, contains: Component A: Epoxy resin, Reactive diluent, inorganic filler Component B: Amine hardener, inorganic filler



Name	General description	Quantity	Unit	GHS SG classification
HIT-RE 100, A		1	pcs (pieces)	Skin Corr. 1C, H314 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
HIT-RE 100, B		1	pcs (pieces)	Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 3, H402 Aquatic Chronic 3, H412

SECTION 4: General advice

General advice

For professional users only

SECTION 5: Safe handling advice

General measures	Spilled material may present a slipping hazard
Environmental precautions	Prevent entry to sewers and public waters Notify authorities if liquid enters sewers or public waters Avoid release to the environment Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.
Storage conditions	Protect from sunlight. Store in a well-ventilated place.
Technical measures	Comply with applicable regulations
Precautions for safe handling	Wear personal protective equipment Avoid contact with skin and eyes Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work Avoid contact during pregnancy/while nursing
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local legislation Mechanically recover the product On land, sweep or shovel into suitable containers Store away from other materials.
For containment	Collect spillage.
Incompatible materials	Sources of ignition Direct sunlight
Incompatible products	Strong bases



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Safety information for 2-Component-products

Strong acids

SECTION 6: First aid measures	
First-aid measures after eye contact	Get immediate medical advice/attention. Immediately rinse with water for a prolonged period while holding the eyelids wide open Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist
First-aid measures after ingestion	Do not induce vomiting Rinse mouth Immediately call a POISON CENTER/doctor.
First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	Wash with plenty of water/ Take off immediately all contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical advice/attention.
First-aid measures general	Never give anything by mouth to an unconscious person If you feel unwell, seek medical advice (show the label where possible)
Symptoms/effects	Causes severe skin burns and eye damage.
Symptoms/effects after eye contact	Causes serious eye damage.
Symptoms/effects after skin contact	May cause an allergic skin reaction.

SECTION 7: Fire fighting measures	
Firefighting instructions	Use water spray or fog for cooling exposed containers Exercise caution when fighting any chemical fire Prevent fire fighting water from entering the environment
Protection during firefighting	Self-contained breathing apparatus Do not enter fire area without proper protective equipment, including respiratory protection
Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide Carbon monoxide

SECTION 8: Other information

No data available



Safety Data Sheet

According to SS 586 Part 3 (2022) Issue date: 03.02.2025

Revision date: 03.02.2025

Supersedes: 11.05.2020

Version: 3.1

1.1. Product identifier Name HIT-RE 100, A Product code BU Anchor 1.2. Other means of identification Image: Comparison of the chemical and restrictions on use No additional information available Image: Comparison of the chemical and restrictions on use 1.3. Recommended uses of the chemical and restrictions on use For professional use only Recommended uses and restrictions For professional use only Restrictions on use For professional use only 1.4. Supplier's details Employee to the chemical and restriction sheet Hilti Far East Private Ltd. Hilti Entwicklungsgesellschaft mbH 80 Pasir Panjang Road, #16-83/84 Mapletree Business City Singapore Hilti Entwicklungsgesellschaft mbH 80 Pasir Panjang Road, #16-83/84 Mapletree Business City Singapore Hilti Entwicklungsgesellschaft mbH 80 Pasir Panjang Road, #16-83/84 Mapletree Business City Singapore Hilti Entwicklungsgesellschaft mbH 80 Pasir Panjang Road, #16-83/84 Mapletree Business City Singapore T +49 8191 906876 T +465 6777 7887 - F +65 6777 3057 product.compliance-anchors@hilti.com sg-customerservice@hiltit.com sg-customerservice@hiltit.com	SECTION 1: Identification		
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sg-customerservice@hilti.com	51		
			product.compliance-anchors@hilti.com
1.5. Emergency phone number	sg-customerservice@niiti.com		
	1.5. Emergency phone number		
Emergency number GBK GmbH Global Regulatory Compliance	Emergency number	GBK GmbH Global Regulatory Compliance	
+49 (0)6132-84463		+49 (0)6132-844	63

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Skin corrosion/irritation, Category 1 Skin sensitisation, Category 1 Germ cell mutagenicity, Category 2 Reproductive toxicity, Category 1B Hazardous to the aquatic environment – Chronic Hazard, Category 2

Environmental hazards

Health hazards

2.2. GHS label elements, including precautionary statements

Hazard pictograms (GHS SG)



Signal word (GHS SG)

Hazard statements (GHS SG)

H314 : Causes severe skin burns and eye damage

H317 : May cause an allergic skin reaction

H341 : Suspected of causing genetic defects

H360F : May damage fertility.

H411 : Toxic to aquatic life with long lasting effects

Precautionary statements

Prevention

P280 : Wear eye protection, protective clothing, protective gloves.

P262 : Do not get in eyes, on skin, or on clothing.

Response

P305+P351+P338 : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 : If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 : If eye irritation persists: Get medical advice/attention.

P302+P352 : IF ON SKIN: Wash with plenty of soap and water.



HIT-RE 100, A Safety Data Sheet

According to SS 586 Part 3 (2022)

2.3. Other hazards which do not result in classification

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Synonyms	Concentration (%)	Formula	Product identifier
2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane	2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane / 2,2-bis(4-(2,3- epoxypropyloxy)phenyl)pr opane / 2,2-bis(4- glycidyloxyphenyl)propan e	25 - 40	C21H24O4	CAS-No.: 1675-54-3 EC-No.: 216-823-5
1,6-Hexanediol, reaction products with epichlorohydrin	-	10 - 25	C12H22O4	CAS-No.: 933999-84- 9 EC-No.: 618-939-5 EC Index-No.: 01- 2119463471-41

SECTION 4: First-aid measures 4.1. Description of necessary first aid measures First-aid measures general Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). Inhalation Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest. Skin contact Gently wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Get immediate medical advice/attention. Eye contact Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persists. Ingestion Rinse mouth. Get medical advice/attention. Do not induce vomiting. Obtain emergency medical attention. 4.2. Most important symptoms/effects, acute and delayed Symptoms/effects after skin contact Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact Causes serious eye irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures	
5.1. Suitable extinguishing media	
Suitable extinguishing media	Water spray. Carbon dioxide. Dry powder. Foam. Sand.
Unsuitable extinguishing media	Do not use a heavy water stream.
5.2. Specific hazards arising from the chemi	ical
Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide. Carbon monoxide.



Safety Data Sheet According to SS 586 Part 3 (2022)

5.3. Special protective actions for fire fighters Firefighting instructions Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

Protection during firefighting

Use water spray or tog for cooling exposed containers. Exercise caution when fighting ar chemical fire. Prevent fire fighting water from entering the environment. Self-contained breathing apparatus. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures

General measures	Spilled material may present a slipping hazard.
6.1.1. For non-emergency personnel	
Emergency procedures	Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment Emergency procedures	Use personal protective equipment as required. Equip cleanup crew with proper protection. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and material for containment and cleaning up	
For containment	Collect spillage.
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local
	legislation. Mechanically recover the product. On land, sweep or shovel into suitable
	containers. Store away from other materials.
Other information	Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and st	torage
7.1. Precautions for safe handling	
Precautions for safe handling	Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage, in	cluding any incompatibilities
Storage conditions	Protect from sunlight.
Incompatible products	Strong bases. Strong acids.

Sources of ignition. Direct sunlight.

Keep away from heat and direct sunlight.

5 – 25 °C

Incompatible products Incompatible materials Storage temperature Heat and ignition sources

SECTION 8: Exposure controls/personal protection

8.1. Control parameters/Occupational exposure limits

HIT-RE 100, A	
Singapore - Occupational Exposure Limits	
Local name	Silica-Crystalline
PEL (OEL TWA)	0.1 mg/m ³ Quartz, respirable dust



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According to SS 586 Part 3 (2022)

8.2. Appropriate engineering control measures

Appropriate engineering controls

Ensure good ventilation of the work station.

8.3. Personal protection – individual protection measures, such as personal protective equipment (PPE)

Hand protection

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

		,					
Туре	Material	Permeation	Thickr	ness (mm)	Penetration		Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,2				EN ISO 374
Eye protection	Wear security glasses	Wear security glasses which protect from splashes					
Туре		Field of application		Characteristics Standard		ard	
Safety glasses		Droplet	Droplet clear EN 166, EN 17		6, EN 170		
Skin and hady protection		l and allowed protecti	Long clooved protective elething				

Skin and body protection

Personal protective equipment symbol(s)



Long sleeved protective clothing

Environmental exposure controls Consumer exposure controls Avoid release to the environment. Avoid contact during pregnancy/while nursing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

or in mormation on paolo physical and onem	
Physical state	Solid
Appearance	Thixotropic paste.
Colour	Light grey
Odour	characteristic
Odour threshold	No data available
рН	6.2
Relative evaporation rate (butylacetate=1)	No data available
Evaporation rate	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	Not applicable
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Flammability	Non flammable.
Vapour pressure	No data available
Relative vapour density at 20°C	No data available
Relative density	No data available
Density	1.46 g/ml DIN EN ISO 1183-3
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	No data available
Partition coefficient n-octanol/water (Log Kow)	No data available
Viscosity, dynamic	36 – 53 Pa⋅s HN-0333
Explosive properties	Product is not explosive.
Oxidising properties	No data available
Explosive limits	No data available
Particle size	No data available
Particle size distribution	No data available
Particle shape	No data available



Safety Data Sheet

According to SS 586 Part 3 (2022)

Particle aspect ratio Particle specific surface area No data available No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates : fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information			
11.1. Acute toxicity			
Acute toxicity (oral)	Not classified		
Acute toxicity (dermal)	Not classified		
Acute toxicity (inhalation)	Not classified		
2,2'-[(1-methylethylidene)bis(4,1-pher	nyleneoxymethylene)]bisoxirane (1675-54-3)		
LD50 oral rat	> 2000 mg/kg (Rat; OECD 420: Acute Oral toxicity – Acute Toxic Class Method; Experimental value)		
LD50 oral	11400 mg/kg		
LD50 dermal rat	> 2000 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)		
1,6-Hexanediol, reaction products with	th epichlorohydrin (16096-31-4)		
LD50 oral rat	3010 mg/kg		
LD50 dermal rat	> 2000 mg/kg		
Skin corrosion/irritation	Causes severe skin burns.		
	pH: 6.2		
Serious eye damage/irritation	Assumed to cause serious eye damage		
Respiratory or skin sensitisation	May cause an allergic skin reaction.		
Germ cell mutagenicity	Suspected of causing genetic defects.		
Carcinogenicity	Not classified		
Reproductive toxicity	May damage fertility.		
STOT-single exposure	Not classified		
STOT-repeated exposure	Not classified		
Aspiration hazard	Not classified		
HIT-RE 100, A			
Density	1.46 g/ml DIN EN ISO 1183-3		
04/02/2025 EN (English)	8/2'		



Safety Data Sheet

According to SS 586 Part 3 (2022)

Potential adverse human health effects and symptoms

No additional information available.

SECTION 12: Ecological information 12.1. Toxicity Ecology - water Toxic to aquatic life with long lasting effects. Hazardous to the aquatic environment, short-term Not classified (acute) Hazardous to the aquatic environment, long-term Toxic to aquatic life with long lasting effects. (chronic) Avoid release to the environment. Other information 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3) LC50 - Fish [1] 1.2 mg/l (96 h; Oncorhynchus mykiss; Lethal) LC50 - Fish [2] 2.3 mg/l (96 h; Oncorhynchus mykiss; Nominal concentration) EC50 - Crustacea [1] 2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration) EC50 72h - Algae [1] 9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass) ≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C) Partition coefficient n-octanol/water (Log Pow) Threshold limit - Algae [1] > 11 mg/l (72 h; Scenedesmus sp.) Threshold limit - Algae [2] 4.2 mg/l (72 h; Scenedesmus sp.) 1,6-Hexanediol, reaction products with epichlorohydrin (16096-31-4) LC50 - Fish [1] 30 mg/l LC50 - Other aquatic organisms [1] 23.1 mg/l EC50 - Crustacea [1] 47 mg/l NOEC (acute) 18 mg/l 12.2. Persistence and degradability HIT-RE 100, A Persistence and degradability May cause long-term adverse effects in the environment. 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3) Not rapidly degradable ive potential

12.3.	Bioaccumu	lati

HIT-RE 100, A		
Bioaccumulative potential	Not established.	
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)		
Partition coefficient n-octanol/water (Log Pow)	≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)	
Bioaccumulative potential	Low bioaccumulation potential (BCF < 500).	
12.4. Mobility in soil		

HIT-RE 100, A

Mobility in soil	No additional information available



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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)			
Surface tension	59 mN/m (20 °C, 0.09 g/l)		
Partition coefficient n-octanol/water (Log Pow)	≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)		
Ecology - soil	No (test)data on mobility of the substance available.		
12.5. Other adverse effects			
Ozone	Not classified		
Other adverse effects	No additional information available		

SECTION 13: Disposal considerations

Product/Packaging disposal recommendations

After curing, the product can be disposed of with household waste. . Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	ΙΑΤΑ	RID
14.1. UN number or ID number	r		
UN 1759	UN 1759	UN 1759	UN 1759
14.2. UN proper shipping nam	e		
CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether)	CORROSIVE SOLID, N.O.S. (1,3 Propanediol, 2 ethyl-2- (hydroxymethyl)-, polymer with 2- (chloromethyl)oxirane)	Corrosive solid, n.o.s. (1,3 Propanediol, 2 ethyl-2- (hydroxymethyl)-, polymer with 2- (chloromethyl)oxirane)	CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether)
Transport document description			
UN 1759 CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether), 8, III, (E), ENVIRONMENTALLY HAZARDOUS	UN 1759 CORROSIVE SOLID, N.O.S. (1,3 Propanediol, 2 ethyl-2- (hydroxymethyl)-, polymer with 2- (chloromethyl)oxirane), 8, III, MARINE POLLUTANT/ENVIRONMENTALL Y HAZARDOUS	UN 1759 Corrosive solid, n.o.s. (1,3 Propanediol, 2 ethyl-2- (hydroxymethyl)-, polymer with 2- (chloromethyl)oxirane), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1759 CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard class(e	es)		·
8	8	8	8
	B	8	B
14.4. Packing group			
II	III	III	
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes



Safety Data Sheet

According to SS 586 Part 3 (2022)

ADR	IMDG	ΙΑΤΑ	RID
No supplementary information available			
14.6. Special precautions for user			
Overland transport			
Classification code (ADR)	C10		
Special provisions (ADR)	274		
Limited quantities (ADR)	5kg		
Packing instructions (ADR)	P002, IBC08, LP02,	R001	
Mixed packing provisions (ADR)	MP10		
Transport category (ADR)	3		
Orange plates	80 1759		
Tunnel restriction code (ADR)	E		
Transport by sea			
Special provisions (IMDG)	223, 274		
Limited quantities (IMDG)	5 kg		
Packing instructions (IMDG)	P002, LP02		
EmS-No. (Fire)	F-A		
EmS-No. (Spillage)	S-B		
Stowage category (IMDG)	A		
Air transport			
PCA packing instructions (IATA)	860		
PCA max net quantity (IATA)	25kg		
CAO packing instructions (IATA)	864		
Special provisions (IATA)	A3, A803		
Rail transport			
Special provisions (RID)	274		
Packing instructions (RID)	P002, IBC08, LP02,	R001	

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

15.2. International regulations

No additional information available

15.3 Chemical inventory status

No additional information available

SECTION 16: Other information Issue date 03/02/2025 Revision date 03/02/2025 Abbreviations and acronyms ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways ADR - European Agreement concerning the International Carriage of Dangerous Goods by



HIT-RE 100, A Safety Data Sheet According to SS 586 Part 3 (2022)

Road

Noad
ATE - Acute Toxicity Estimate
BCF - Bioconcentration factor
CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL - Derived Minimal Effect level
DNEL - Derived-No Effect Level
EC50 - Median effective concentration
IARC - International Agency for Research on Cancer
IATA - International Air Transport Association
IMDG - International Maritime Dangerous Goods
LC50 - Median lethal concentration
LD50 - Median lethal dose
LOAEL - Lowest Observed Adverse Effect Level
NOAEC - No-Observed Adverse Effect Concentration
NOAEL - No-Observed Adverse Effect Level
NOEC - No-Observed Effect Concentration
OECD - Organisation for Economic Co-operation and Development
PBT - Persistent Bioaccumulative Toxic
PNEC - Predicted No-Effect Concentration
REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation
(EC) No 1907/2006
RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS - Safety Data Sheet
vPvB - Very Persistent and Very Bioaccumulative

Indication of changes				
Section	Changed item	Change	Comments	
1	Emergency number	Modified		

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



Safety Data Sheet

According to SS 586 Part 3 (2022) Issue date: 03.02.2025

Revision date: 03.02.2025

Supersedes: 11.05.2020

Version: 2.1

SECTION 1: Identification	
1.1. Product identifier	
Name	HIT-RE 100, B
Product code	BU Anchor
1.2. Other means of identification	
No additional information available	
1.3. Recommended use of the chemical and	restrictions on use
Recommended uses and restrictions	For professional use only
Restrictions on use	For professional use only
1.4. Supplier's details	
Supplier Hilti Far East Private Ltd. 80 Pasir Panjang Road, #16-83/84 Mapletree Busines Singapur 117372 T +65 6777 7887 - F +65 6777 3057 sg-customerservice@hilti.com	s City Singapore Hilti Entwicklungsgesellschaft mbH Hilti Entwicklungsgesellschaft mbH Hiltistraße 6 Kaufering Deutschland 86916 T +49 8191 906876 product.compliance-anchors@hilti.com
1.5. Emergency phone number	
Emergency number	GBK GmbH Global Regulatory Compliance
	+49 (0)6132-84463

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Health hazards

Skin corrosion/irritation, Category 1B Skin sensitisation, Category 1 Hazardous to the aquatic environment – Chronic Hazard, Category 2

2.2. GHS label elements, including precautionary statements

Hazard pictograms (GHS SG)



Signal word (GHS SG)

Environmental hazards

Hazard statements (GHS SG)

H314 : Causes severe skin burns and eye damage

H317 : May cause an allergic skin reaction

H411 : Toxic to aquatic life with long lasting effects

Precautionary statements

Prevention

P280 : Wear eye protection, protective clothing, protective gloves. P262 : Do not get in eyes, on skin, or on clothing.

Response

P305+P351+P338 : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- P333+P313 : If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 : If eye irritation persists: Get medical advice/attention.

P302+P352 : IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards which do not result in classification

No additional information available



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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Synonyms	Concentration (%)	Formula	Product identifier
m-Xylylenediamine	-	25 - 40	C8H12N2	CAS-No.: 1477-55-0 EC-No.: 216-032-5
Formaldehyde, telomer with 1,3- benzenedimethanamine, 1,3-benzenediol and ethenylbenzene	-	10 - 25	-	CAS-No.: 710292-85- 6 EC-No.: 615-240-7
resorcinol	-	0,1 - 1	C6H6O2	CAS-No.: 108-46-3 EC-No.: 203-585-2 EC Index-No.: 604- 010-00-1

SECTION 4: First-aid measures

4.1. Description of necessary first aid measures

in Decemption of neededaly mot and mousia	
First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
Inhalation	Remove person to fresh air and keep comfortable for breathing.
Skin contact	Wash with plenty of water/ Take off immediately all contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical advice/attention.
Eye contact	Get immediate medical advice/attention. Immediately rinse with water for a prolonged period while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist.
Ingestion	Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER/doctor.
4.2. Most important symptoms/effects, acute	and delayed
Symptoms/effects	Causes severe skin burns and eye damage.

Symptoms/effects after skin contactMay cause an allergic skin reaction.Symptoms/effects after eye contactCauses serious eye damage.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures	
5.1. Suitable extinguishing media	
Suitable extinguishing media Unsuitable extinguishing media	Foam. Dry powder. Carbon dioxide. Water spray. Sand. Do not use a heavy water stream.
5.2. Specific hazards arising from the chemic	cal
Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide. Carbon monoxide.
5.3. Special protective actions for fire fighter	'S
Firefighting instructions	Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	Self-contained breathing apparatus. Do not enter fire area without proper protective equipment, including respiratory protection.



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SECTION 6: Accidental rele	ease measures
6.1. Personal precautions, protec	tive equipment and emergency procedures
General measures	Spilled material may present a slipping hazard.
6.1.1. For non-emergency personnel	
Emergency procedures	Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment	Use personal protective equipment as required. Equip cleanup crew with proper protection.
Emergency procedures	Ventilate area.
6.2. Environmental precautions	
Prevent entry to sewers and public wate	ers. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and material for containment and cleaning up		
For containment	Collect spillage.	
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local	
	legislation. Mechanically recover the product. On land, sweep or shovel into suitable	
	containers. Store away from other materials.	
Other information	Dispose of materials or solid residues at an authorized site.	

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid contact during pregnancy/while nursing.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash
	contaminated clothing before reuse.
7.2. Conditions for safe storage, including any incompatibilities	

Technical measures	Comply with applicable regulations.
Storage conditions	Protect from sunlight. Store in a well-ventilated place.
Incompatible products	Strong bases. Strong acids.
Incompatible materials	Sources of ignition. Direct sunlight.
Storage temperature	5 – 25 °C
Heat and ignition sources	Keep away from heat and direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters/Occupational exposure limits

HIT-RE 100, B	
Singapore - Occupational Exposure Limits	
Local name	Resorcinol
PEL (OEL TWA)	45 mg/m³
	10 ppm
OEL STEL	90 mg/m³
	20 ppm
Regulatory reference	WSH (General Provision) Regulation 2014



Safety Data Sheet According to SS 586 Part 3 (2022)

8.2. Appropriate engineering control measures

Appropriate engineering controls

Ensure good ventilation of the work station.

8.3. Personal protection - individual protection measures, such as personal protective equipment (PPE)

Hand protection

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

			P-				
Туре	Material	Permeation	Thickr	ness (mm)	Penetration		Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,2				EN ISO 374
Eye protection Wear security glasses which protect from splashes							
Туре		Field of application		Characteristic	S	Standa	ard
Safety glasses Droplet		Droplet		clear		EN 166	6, EN 170
Chin and hady protection	~	l and alagy ad protecti	a alathia	~			

Skin and body protection

Personal protective equipment symbol(s)



Long sleeved protective clothing

Environmental exposure controls Consumer exposure controls

Avoid release to the environment. Avoid contact during pregnancy/while nursing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

3.1. Information on basic physical and cher	ilical properties
Physical state	Solid
Appearance	Thixotropic paste.
Colour	Black reddish/brownish
Odour	Amine-like
Odour threshold	No data available
рН	11.5
Relative evaporation rate (butylacetate=1)	No data available
Evaporation rate	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	Not applicable
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Flammability	Non flammable.
Vapour pressure	No data available
Relative vapour density at 20°C	No data available
Relative density	No data available
Density	1.41 g/cm3 DIN EN ISO 1183-3
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	No data available
Partition coefficient n-octanol/water (Log Kow)	No data available
Viscosity, dynamic	43 – 57 Pa⋅s HN-0333
Explosive properties	No data available
Oxidising properties	No data available
Explosive limits	No data available
Particle size	No data available
Particle size distribution	No data available
Particle shape	No data available

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Particle aspect ratio Particle specific surface area No data available No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive vapours.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates : fume. Carbon monoxide. Carbon dioxide. Corrosive vapours.

11.1. Acute toxicity	
Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified
Formaldehyde, telomer with 1,3-benz	zenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg
resorcinol (108-46-3)	
LD50 oral	301 mg/kg
LD50 dermal	2830 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	5.3 mg/l/4h
m-Xylylenediamine (1477-55-0)	
LD50 oral rat	930 mg/kg
LD50 dermal rat	> 3100 mg/kg
LD50 dermal	> 3100 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	1.34 mg/l/4h
Skin corrosion/irritation	Causes severe skin burns.
	рН: 11.5
Serious eye damage/irritation	Assumed to cause serious eye damage
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified



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STOT-single exposure	Not classified
resorcinol (108-46-3)	
STOT-single exposure	Causes damage to organs (central nervous system, blood) (if swallowed). May cause damage to organs (respiratory system) (if swallowed).
STOT-repeated exposure	Not classified
Aspiration hazard	Not classified
HIT-RE 100, B	
Density	1.41 g/cm ³ DIN EN ISO 1183-3
Potential adverse human health effects and	No additional information available.

symptoms

SECTION 12: Ecological information		
12.1. Toxicity		
Ecology - water Hazardous to the aquatic environment, short-term (acute)	Harmful to aquatic life with long lasting effects. Not classified.	
Hazardous to the aquatic environment, long-term (chronic)	Toxic to aquatic life with long lasting effects.	
Other information	Avoid release to the environment.	
Formaldehyde, telomer with 1,3-benzenedim	ethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)	
LC50 - Fish [1]	≥ 50 mg/l	
LC50 - Other aquatic organisms [1]	≥ 31.8 mg/l	
EC50 - Crustacea [1]	2.4 mg/l	
NOEC chronic algae	6.25 mg/l	
Bioconcentration factor (BCF REACH)	≥ 12.9	
Partition coefficient n-octanol/water (Log Pow) 5.14		
resorcinol (108-46-3)		
LC50 - Fish [1]	26.8 mg/l	
EC50 - Crustacea [1]	1 mg/l	
m-Xylylenediamine (1477-55-0)		
LC50 - Fish [1]	75 mg/l	
LC50 - Other aquatic organisms [1]	20.3 ppb	
EC50 - Crustacea [1]	15 mg/l	
LOEC (chronic)	15 mg/l	
NOEC (acute)	10.5 mg/kg	
NOEC (chronic)	4.7 mg/l	
NOEC chronic crustacea	4.7 mg/l	
12.2. Persistence and degradability		
HIT-RE 100, B		
Persistence and degradability	May cause long-term adverse effects in the environment.	



Safety Data Sheet According to SS 586 Part 3 (2022)

12.3. Bioaccumulative potential			
HIT-RE 100, B			
Bioaccumulative potential	Not established.		
Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)			
Bioconcentration factor (BCF REACH)	≥ 12.9		
Partition coefficient n-octanol/water (Log Pow)	5.14		
12.4. Mobility in soil			
HIT-RE 100, B			
Mobility in soil	No additional information available		
Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)			
Partition coefficient n-octanol/water (Log Pow)	5.14		
12.5. Other adverse effects			
Ozone	Not classified		
Other adverse effects	No additional information available		

SECTION 13: Disposal considerations

Product/Packaging disposal recommendations

After curing, the product can be disposed of with household waste. . Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	ADR IMDG IATA		RID	
14.1. UN number or ID number	r			
UN 3259	UN 3259 UN 3259		UN 3259	
14.2. UN proper shipping nam	e			
AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)	Amines, solid, corrosive, n.o.s. (m- Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)	
Transport document description				
UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m- Xylylenediamine), 8, II, (E)	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m- Xylylenediamine), 8, II	UN 3259 Amines, solid, corrosive, n.o.s. (m-Xylylenediamine), 8, II	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m- Xylylenediamine), 8, II	
14.3. Transport hazard class(e	es)			
8	8	8	8	
B	B	B	B	
14.4. Packing group	1	1		
II	II	II	II	



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ADR	IMDG	ΙΑΤΑ	RID
14.5. Environmental hazards		L	L
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information availa	ble		
14.6. Special precautions for u	Iser		
Overland transport			
Classification code (ADR)	C8		
Special provisions (ADR)	274		
Limited quantities (ADR)	1kg		
Packing instructions (ADR)	P002, IBC08		
Mixed packing provisions (ADR)	MP10		
Transport category (ADR)	2		
Orange plates	80 3259		
Tunnel restriction code (ADR)	E		
Transport by sea			
Special provisions (IMDG)	274		
Limited quantities (IMDG)	1 kg		
Packing instructions (IMDG)	P002		
EmS-No. (Fire)	F-A		
EmS-No. (Spillage)	S-B		
Stowage category (IMDG)	A		
Segregation (IMDG)	SGG18, SG35		
MFAG-No	154		
Air transport			
PCA packing instructions (IATA)	859		
PCA max net quantity (IATA)	15kg		
CAO packing instructions (IATA)	863		
Special provisions (IATA)	A3, A803		
Rail transport			
Special provisions (RID)	274		
Limited quantities (RID)	1kg		
Packing instructions (RID)	P002, IBC08		

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

15.2. International regulations

No additional information available

15.3 Chemical inventory status

No additional information available



Safety Data Sheet According to SS 586 Part 3 (2022)

Issue date	03/02/2025
Revision date	03/02/2025
Abbreviations and acronyms	ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
	ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
	ATE - Acute Toxicity Estimate
	BCF - Bioconcentration factor
	CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
	DMEL - Derived Minimal Effect level
	DNEL - Derived-No Effect Level
	EC50 - Median effective concentration
	IARC - International Agency for Research on Cancer
	IATA - International Air Transport Association
	IMDG - International Maritime Dangerous Goods
	LC50 - Median lethal concentration
	LD50 - Median lethal dose
	LOAEL - Lowest Observed Adverse Effect Level
	NOAEC - No-Observed Adverse Effect Concentration
	NOAEL - No-Observed Adverse Effect Level
	NOEC - No-Observed Effect Concentration
	OECD - Organisation for Economic Co-operation and Development
	PBT - Persistent Bioaccumulative Toxic
	PNEC - Predicted No-Effect Concentration
	REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
	RID - Regulations concerning the International Carriage of Dangerous Goods by Rail SDS - Safety Data Sheet
	vPvB - Very Persistent and Very Bioaccumulative
Other information	None.

Other	information	

Indication of changes			
Section	Changed item	Change	Comments
	GHS SG classification	Removed	

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